

SAFETY DATA SHEET615S™ v1.4
en/US**1. Identification of the substance/mixture and of the company/undertaking**

Product name	Self-Etching Primer	
Product code	615S™	150424
Intended use	Coating for professional use Axalta Coating Systems, LLC Applied Corporate Center 50 Applied Card Way, Suite 300 US Glen Mills, PA 19342	
Telephone	Product information	(855) 6-AXALTA
	Medical emergency	(855) 274-5698
	Transportation emergency	(800) 424-9300 (CHEMTREC)

2. Hazards identification

This preparation is hazardous per the following GHS criteria

GHS-Classification

Flammable liquids	Category 2
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitisation	Category 1
Carcinogenicity	Category 1A
Toxicity for reproduction	Category 2
Target Organ Systemic Toxicant - Single exposure	Category 3
Target Organ Systemic Toxicant - Repeated exposure	Category 2

Endpoints which are "not classified", "cannot classified" and "not applicable" are not shown

GHS-Labeling

Hazard symbols

Signal word

Danger

Hazard statements

Highly flammable liquid and vapour.
Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
May cause cancer.
Suspected of damaging fertility or the unborn child.
May cause drowsiness or dizziness.
May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Contaminated work clothing should not be allowed out of the workplace.
Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
Ground/bond container and receiving equipment.
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Obtain special instructions before use.
Take precautionary measures against static discharge.
Use explosion-proof electrical/ventilating/lighting equipment.
Use only non-sparking tools.

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Use only outdoors or in a well-ventilated area.
Wear protective gloves/protective clothing/eye protection/face protection.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If eye irritation persists: Get medical advice/ attention.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/ attention.
Specific treatment (see supplemental first aid instructions on this label).
Take off contaminated clothing and wash before reuse.
Store in a well-ventilated place. Keep container tightly closed.
Store locked up.
Dispose of contents/container in accordance with local regulations.

Other hazards which do not result in classification

Contains epoxy constituents. See information supplied by the manufacturer.

The following percentage of the mixture consists of ingredient(s) with unknown acute toxicity:

0 %

3. Composition/information on ingredients

Mixture of synthetic resins, pigments, and solvents

Components

CAS-No.	Chemical Name	Concentration
108-88-3	Toluene	16%
108-10-1	Methyl isobutyl ketone	6.0%
123-86-4	Butyl acetate	
64-17-5	Ethyl alcohol	
67-63-0	Isopropyl alcohol	
71-36-3	N-butyl alcohol	3%
13530-65-9	Zinc chromate	3.3%
1314-13-2	Zinc oxide	2%
67-64-1	Acetone	
25068-38-6	Epoxy resin	
100-41-4	Ethylbenzene	0.1%

Non-regulated ingredients 40 - 50%
OSHA Hazardous: Yes

4. First aid measures

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Eye contact

Remove contact lenses. Irrigate copiously with clean, fresh water for at least 15 minutes, holding the eyelids apart. Seek medical advice.

Skin contact

Do NOT use solvents or thinners. Take off all contaminated clothing immediately. Wash skin thoroughly with soap and water or use recognized skin cleanser. If skin irritation persists, call a physician.

Inhalation

Avoid inhalation of vapour or mist. Move to fresh air in case of accidental inhalation of vapours. If breathing is irregular or stopped, administer artificial respiration. If unconscious place in recovery position and seek medical advice. If symptoms persist, call a physician.

Ingestion

If swallowed, seek medical advice immediately and show this container or label. Do NOT induce vomiting. Keep at rest.

Most Important Symptoms/effects, acute and delayed

Inhalation

May cause nose and throat irritation. May cause nervous system depression characterized by the following progressive steps: headache, dizziness, nausea, staggering gait, confusion, unconsciousness. Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage.

Ingestion

May result in gastrointestinal distress.

Skin or eye contact

May cause irritation or burning of the eyes. Repeated or prolonged liquid contact may cause skin irritation with discomfort and dermatitis.

Indication of Immediate medical attention and special treatment needed if necessary

No data available on the product. See section 3 and 11 for hazardous ingredients found in the product.

5. Firefighting measures

Suitable extinguishing media

Universal aqueous film-forming foam, Carbon dioxide (CO₂), Dry chemical

Extinguishing media which shall not be used for safety reasons

High volume water jet

Hazardous combustion products

CO, CO₂, smoke, and oxides of any heavy metals that are reported in "Composition, Information on Ingredients" section.

Fire and Explosion Hazards

Flammable liquid. Vapor/air mixture will burn when an ignition source is present.

Special Protective Equipment and Fire Fighting Procedures

Full protective flameproof clothing should be worn as appropriate. Wear self contained breathing apparatus for fire fighting if necessary. In the event of fire, cool tanks with water spray. Do not allow run-off from fire fighting to enter public sewer systems or public waterways.

6. Accidental release measures

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Procedures for cleaning up spills or leaks

Ventilate area. Remove sources of ignition. Prevent skin and eye contact and breathing of vapor. Wear a properly fitted air-purifying respirator with organic vapor cartridges (NIOSH approved TC-23C), eye protection, gloves and protective clothing. Confine, remove with inert absorbent, and dispose of properly.

Environmental precautions

Do not let product enter drains. Notify the respective authorities in accordance with local law in the case of contamination of rivers, lakes or waste water systems.

7. Handling and storage

Precautions for safe handling

Observe label precautions. Keep away from heat, sparks, flame, static discharge and other sources of ignition. VAPORS MAY CAUSE FLASH FIRE. Close container after each use. Ground containers when pouring. Do not transfer contents to bottles or unlabeled containers. Wash thoroughly after handling and before eating or smoking. Do not store above 120 deg F. If material is a coating: do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves. Combustible dust clouds may be created where operations produce fine material (dust). Avoid formation of significant deposits of material as they may become airborne and form combustible dust clouds. Build up of fine material should be cleaned using gentle sweeping or vacuuming in accordance with best practices. Cleaning methods (e.g. compressed air) which can generate potentially combustible dust clouds should not be used.

Advice on protection against fire and explosion

Solvent vapours are heavier than air and may spread along floors. Vapors may form explosive mixtures with air and will burn when an ignition source is present. Always keep in containers of same material as the original one. Never use pressure to empty container: container is not a pressure vessel. The accumulation of contaminated rags may result in spontaneous combustion. Good housekeeping standards and regular safe removal of waste materials will minimize the risks of spontaneous combustion and other fire hazards.

Storage

Requirements for storage areas and containers

Observe label precautions. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight. No smoking. Prevent unauthorized access. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Advice on common storage

Store separately from oxidizing agents and strongly alkaline and strongly acidic materials.

OSHA/NFPA Storage Classification: IB

8. Exposure controls/personal protection

Engineering controls and work practices

Provide adequate ventilation. This should be achieved by a good general extraction and -if practically feasible- by the use of a local exhaust ventilation. If these are not sufficient to maintain concentrations of particulates and solvent vapour below the OEL, suitable respiratory protection must be worn.

National occupational exposure limits

CAS-No.	Chemical Name	Source	Time	Type	Value	Note
108-88-3	Toluene	OSHA		CEIL	300 ppm	
			10 min	TWA	500 ppm	
			8 hr	TWA	200 ppm	
		Dupont	8 & 12 hour	TWA	20 ppm	Skin
108-10-1	Methyl isobutyl ketone	ACGIH	15 min	STEL	75 ppm	

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CAS-No.	Chemical Name	Source	Time	Type	Value	Note
123-86-4	Butyl acetate		8 hr	TWA	20 ppm	
		OSHA	8 hr	TWA	100 ppm	
		ACGIH	15 min	STEL	200 ppm	
			8 hr	TWA	150 ppm	
		OSHA	8 hr	TWA	150 ppm	
64-17-5	Ethyl alcohol			TWA	1,000 ppm	
		ACGIH	8 hr	TWA	1,000 ppm	
		OSHA	8 hr	TWA	1,000 ppm	
		Dupont	8 & 12 hour	TWA	1,000 ppm	
71-36-3	N-butyl alcohol	ACGIH	8 hr	TWA	20 ppm	
		OSHA	8 hr	TWA	100 ppm	
		Dupont	15 min	TWA	50 ppm	
			8 & 12 hour	TWA	25 ppm	
13530-65-9	Zinc chromate	ACGIH	8 hr	TWA	10 ug/m3	Cr(VI)
		OSHA	8 hr	TWA	5 ug/m3	Cr(VI)
		Dupont	8 hr	TWA	50 ug/m3	Cr(VI)
1314-13-2	Zinc oxide	ACGIH	15 min	STEL	10 mg/m3	Respirable Dust
			8 hr	TWA	2 mg/m3	Respirable Dust
		OSHA	8 hr	TWA	15 mg/m3	Total Dust
			8 hr	TWA	5 mg/m3	Respirable Dust
67-64-1	Acetone	ACGIH	15 min	STEL	750 ppm	
			8 hr	TWA	500 ppm	
		OSHA	8 hr	TWA	1,000 ppm	
		Dupont	8 & 12 hour	TWA	500 ppm	
100-41-4	Ethylbenzene	ACGIH	8 hr	TWA	20 ppm	
		OSHA	8 hr	TWA	100 ppm	
		Dupont	8 & 12 hour	TWA	25 ppm	

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** CEIL = Ceiling.

TWA = Time-weighted average.

STEL = Short term exposure limit.

Protective equipment

Personal protective equipment should be worn to prevent contact with eyes, skin or clothing.

Respiratory protection

Do not breathe vapors or mists. Wear a properly fitted air-purifying respirator with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A) during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air-purifying respirator fit is not possible, wear a positive pressure, supplied-air respirator (NIOSH TC-19C). In all cases, follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area.

Eye protection

Desirable in all industrial situations. Goggles are preferred to prevent eye irritation. If safety glasses are substituted, include splash guard or side shields.

Skin and body protection

Neoprene gloves and coveralls are recommended.

Hygiene measures

Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

Environmental exposure controls

Do not let product enter drains. For ecological information, refer to Ecological Information Section 12.

9. Physical and chemical properties

Appearance

Form: liquid Colour: green

Flash point	50 °F	
Ignition temperature	340 °C	
Lower Explosive Limit	1.1 %	
Upper Explosive Limit	21.2 %	
Evaporation rate	Slower than Ether	
Vapor pressure of principal solvent	22.1 hPa	
Water solubility	appreciable	
Vapor density of principal solvent (Air = 1)	3.1	
Approx. Boiling Range	75 °C	
Approx. Freezing Range	Not applicable.	
Gallon Weight (lbs/gal)	9.76	
Specific Gravity	1.17	
Percent Volatile By Volume	74.75%	
Percent Volatile By Weight	53.73%	
Percent Solids By Volume	25.26%	
Percent Solids By Weight	46.27%	
pH (waterborne systems only)	No data available.	
Partition coefficient: n-octanol/water	no data available	
Ignition temperature	340 °C	DIN 51794
Decomposition temperature		
Viscosity (23 °C)	Not applicable.	ISO 2431-1993
VOC* less exempt (lbs/gal)	5.2	
VOC* as packaged (lbs/gal)	5.0	

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* VOC less exempt (theoretical) and VOC as packaged (theoretical) are based upon the VOC of the packaged material at the point of manufacture.

10. Stability and reactivity

Stability

Stable

Conditions to avoid

Stable under recommended storage conditions.

Materials to avoid

None reasonably foreseeable.

Hazardous decomposition products

When exposed to high temperatures may produce hazardous decomposition products such as carbon monoxide and dioxide, smoke, oxides of nitrogen.

Hazardous Polymerization

Will not occur.

Sensitivity to Static Discharge

Solvent vapors in air may explode if static grounding and bonding is not used during transfer of this product.

Sensitivity to Mechanical Impact

None known.

11. Toxicological information

Information on likely routes of exposure

Inhalation

May cause nose and throat irritation. May cause nervous system depression characterized by the following progressive steps: headache, dizziness, nausea, staggering gait, confusion, unconsciousness. Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage.

Ingestion

May result in gastrointestinal distress.

Skin or eye contact

May cause irritation or burning of the eyes. Repeated or prolonged liquid contact may cause skin irritation with discomfort and dermatitis.

Delayed and immediate effects and also chronic effects from short and long term exposure:

Acute oral toxicity

not hazardous

Acute dermal toxicity

not hazardous

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Acute inhalation toxicity

not hazardous

% of unknown composition 0 %

Skin corrosion/irritation

toluene	Category 2
4-methylpentan-2-one	Category 3
n-butyl acetate	Category 3
propan-2-ol	Category 3
n-butanol	Category 2
zinc chromates	Category 1B
acetone	Category 3
epoxy resin (number average molecular weight 700 <= 1200)	Category 2
ethylbenzene	Category 3

Serious eye damage/eye irritation

toluene	Category 2B
4-methylpentan-2-one	Category 2A
ethanol	Category 2A
propan-2-ol	Category 2A
n-butanol	Category 1
zinc chromates	Category 1
acetone	Category 2A
epoxy resin (number average molecular weight 700 <= 1200)	Category 2A
ethylbenzene	Category 2B

Respiratory sensitisation

Not classified according to GHS criteria

Skin sensitisation

zinc chromates	Category 1
epoxy resin (number average molecular weight 700 <= 1200)	Category 1

Germ cell mutagenicity

Not classified according to GHS criteria

Carcinogenicity

zinc chromates	Category 1
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Toxicity for reproduction

toluene	Category 2
zinc chromates	Category 1B

Target Organ Systemic Toxicant - Single exposure

- Skin Absorption

Narcotic effects toluene

- Inhalation

Respiratory system propan-2-ol

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Target Organ Systemic Toxicant - Repeated exposure

No data available.

Aspiration toxicity

Not classified according to GHS criteria

Numerical measures of toxicity (acute toxicity estimation (ATE), etc.)

No information available.

Symptoms related to the physical, chemical and toxicological characteristics

Exposure to component solvents vapours concentration in excess of the stated occupational exposure limit may result in adverse health effect such as mucous membrane and respiratory system irritation and adverse effect on kidney, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness. Through skin resorption, solvents can cause some of the effects described here. Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in non-allergic contact dermatitis and absorption through the skin. The liquid splashed in the eyes may cause irritation and reversible damage. Based on the properties of the epoxy constituent(s) and considering toxicological data on similar preparations, this preparation may be a skin sensitiser and an irritant. Low molecular epoxy constituents are irritating to eyes, mucous membranes and skin. Repeated skin contact may lead to irritation and to sensitization, possibly with cross-sensitization to other epoxies. Avoid skin and eye contact. Avoid inhalation of vapour or mist.

Whether the hazardous chemical is listed by NTP, IARC or OSHA

4-methylpentan-2-one	IARC 2B
Titanium dioxide	IARC 2B
zinc chromates	IARC 1
zinc chromates	NTP Known
zinc chromates	OSHA 1910.1026
ethylbenzene	IARC 2B

12. Ecological information

There are no data available on the product itself. The product should not be allowed to enter drains or watercourses.

13. Disposal considerations

Waste Disposal Method

Do not allow material to contaminate ground water systems. Incinerate or otherwise dispose of waste material in accordance with Federal, State, Provincial, and local requirements. Do not incinerate in closed containers.

14. Transport information

International transport regulations

IMDG (Sea transport)

UN number:	1263
Proper shipping name:	PAINT
Hazard Class:	3
Subsidiary Hazard Class:	Not applicable.
Packing group:	II
Marine Pollutant:	yes [zinc chromates]

ICAO/IATA (Air transport)

UN number:	1263
Proper shipping name:	PAINT

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Hazard Class: 3
 Subsidiary Hazard Class: Not applicable.
 Packing group: II

DOT

UN number: 1263
 Proper shipping name: PAINT

Hazard Class: 3
 Subsidiary Hazard Class: Not applicable.
 Packing group: II
 Marine Pollutant: yes [zinc chromates]
 EmS: F-E, S-E

Matters needing attention for transportation

Confirm that there is no breakage, corrosion, or leakage from the container before shipping. Be sure to prevent damage to cargo by loading so as to avoid falling, dropping, or collapse. Ship in appropriate containers with denotation of the content in accordance with the relevant statutes and rules.

15. Regulatory information**TSCA Status**

In compliance with TSCA Inventory requirements for commercial purposes.

DSL Status

All components of the mixture are listed on the DSL.

Photochemical Reactivity

Photochemically reactive

US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)

Warning! This product contains a chemical known to the state of California to cause cancer, birth defects, or other reproductive harm.

Regulatory information

CAS #	Ingredient	EPCRA					CERCLA RQ(lbs)	CAA HAP
		302	TPQ	RQ	311 - 312	313		
108-88-3	Toluene	N	NR	NR	A,C,F	Y	1,000	Y
108-10-1	Methyl isobutyl ketone	N	NR	NR	,A,C,F,N,R	Y	5,000	Y
123-86-4	Butyl acetate	N	NR	NR	A,C,F	N	NR	N
64-17-5	Ethyl alcohol	N	NR	NR	,A,C,F,N,R	N	NR	N
67-63-0	Isopropyl alcohol	N	NR	NR	,A,C,F,N,R	N	NR	N
71-36-3	N-butyl alcohol	N	NR	NR	A,C,F	Y	5,000	N
13530-65-9	Zinc chromate	N	NR	NR	,A,C,F,N,R	Y	NR	Y
1314-13-2	Zinc oxide	N	NR	NR	,A,C,F,N,R	Y	1,000	N
67-64-1	Acetone	N	NR	NR	A,C,F	N	5,000	N
25068-38-6	Epoxy resin	N	NR	NR	,A,C,F,N,R	N	NR	N
100-41-4	Ethylbenzene	N	NR	NR	A,C,F	Y	1,000	Y

Key:

EPCRA	Emergency Planning and Community Right-to-know Act (aka Title III, SARA)	
302	Extremely hazardous substances	
311/312 Categories	F = Fire Hazard	A = Acute Hazard
	R = Reactivity Hazard	C = Chronic Hazard
	P = Pressure Related Hazard	

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313 Information	Section 313 Supplier Notification - The chemicals listed above with a 'Y' in the 313 column are subject to reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know act of 1986 and of 40 CFR 372.
CERCLA	Comprehensive Emergency Response, Compensation and Liability Act of 1980.
HAP	Listed as a Clean Air Act Hazardous Air Pollutant.
TPQ	Threshold Planning Quantity.
RQ	Reportable Quantity
NA	not available
NR	not regulated

16. Other information

HMIS rating H: 2 F: 3 R: 0

Glossary of Terms:

ACGIH	American Conference of Governmental Industrial Hygienists.
IARC	International Agency for Research on Cancer.
NTP	National Toxicology Program.
OEL	Occupational Exposure Limit
OSHA	Occupational Safety and Health Administration.
STEL	Short term exposure limit.
TWA	Time-weighted average.
PNOR	Particles not otherwise regulated.
PNOC	Particles not otherwise classified.

NOTE: The list (above) of glossary terms may be modified.

Notice from Axalta Coating Systems

The document reflects information provided to Axalta Coating Systems by its suppliers. Information is accurate to the best of our knowledge and is subject to change as new data is received by Axalta Coating Systems. Persons receiving this information should make their own determination as to its suitability for their purposes prior to use. The information on this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process.

SDS prepared by:

Axalta Coating Systems Regulatory Affairs

Report version

Version	Changes
1.4	2, 8, 9, 11, 15

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